

# TECHNICAL DATA SHEET

## JESMONITE® AC300



- **Product Description**

Jesmonite® AC300 is a water-based, two-component, acrylic polymer/mineral resin system. The system is suitable for a wide range of casting and laminating applications where the end user wants to reduce the many risks associated with conventional solvent based systems. A range of ancillary products including decorative and functional fillers, control chemicals, pigments, and glass reinforcements are also provided making the material extremely versatile. The material is designed for internal use only. The material is an economy alternative to Jesmonite AC100 where external durability is not essential.

- **Specifications**

Mix Ratio	2.5:1 parts Powder to Liquids ratio by weight
Wet Density	1845 kg/m <sup>3</sup>
Dry Density	1745 kg/m <sup>3</sup>
Initial set	15 – 20 minutes (18°C, No Retarder)
Expansion on set	0.15%

- **Other Properties**

Compressive Strength	30 – 35 Mpa
Tensile Strength (UTS)	20 – 25 Mpa
Bending Elastic Limit (LOP)	15 – 20 Mpa
Bending Strength (MOR)	50 – 65 Mpa
Youngs Modulus	5 – 6 Mpa
Impact Strength (Charpy)	30 KJ/m <sup>2</sup>
Moisture Movement	<1%
Fire resistance	B.S.476 Part 6&7 – Class 'O'
Freeze/Thaw resistance	Excellent -Test specimens undamaged

- **Application Areas**

Jesmonite AC300 is suitable for both cast and laminated decorative mouldings, and with the inclusion of suitable glass reinforcements can be utilised for lightweight, high-impact panels. It also provides a Class 1 fire resistant surface coating for expanded foams for theme parks, theatre props, sculpture etc. The material provides users with a water-based alternative to standard Glass Reinforced Polyester for rigid moulds and tooling.

- **Key Attributes**

Bulk supplied material to reduce costs and maximise transport efficiency  
General purpose material with a wide range of applications

- **Packaging**

AC300 is supplied in kit form in two formats. Small kits of 35kg and 70kg are available in plastic packaging. AC300 is also supplied as Bulk kits of 420kg and 3500kg. Bulk kit powders are supplied in bags not plastic packaging.

- **Storage**

As a basic rule liquid containers should be kept well sealed to prevent water evaporation and skin forming. They should be stored at a constant temperature between 5-25°C and used within six months. Freezing must be avoided. Powders should be kept dry and stored at 5-25°C.

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The above information and recommendations are based upon our experience and are offered merely for advice. They are offered in good faith but without guarantee, as conditions and methods of use are beyond our control. We recommend that the user determine the suitability of the materials for the particular purpose intended.

### Distributor Details

Jesmonite Ltd  
Love Lane Industrial Estate  
Bishops Castle  
Shropshire  
United Kingdom  
Tel: +44 (0) 1588 630302  
Fax: +44 (0) 1588 630304  
www.jesmonite.co.uk