

Ident-No: ARALDITE 2015 RESIN(E)/HARZ

Version 7
Revision Date 20.03.2009

Print Date 09.05.2009

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

Product information

Trade name : ARALDITE 2015 RESIN(E)/HARZ

Use : Component for adhesive applications

Company : Huntsman Advanced Materials (Europe)BVBA
Everslaan 45
3078 Everberg / Belgium

Telephone : +41619661599
Telefax : +41619661589
Emergency telephone number : +32 35 751 234 (in France ORFILA : +33(0)145425959)

For further Product EHS related questions concerning this document or its contents, please contact:
E-Mail: global_product_ehs_admat@huntsman.com

2. HAZARDS IDENTIFICATION

Irritating to eyes and skin.
May cause sensitization by skin contact.
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature

Formulated bisphenol A/F epoxy resin preparation

Hazardous components

Chemical Name	CAS-No.	Symbol(s):	R-phrases(s)	Concentration [%]
reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)	25068-38-6	Xi, N	R36/38 R43 R51/53	30.00 - 40.00
bisphenol F-epoxy resin	9003-36-5	Xi, N	R36/38 R43 R51/53	5.00 - 15.00
mica EC-No.: 310-127-6	12001-26-2			1.00 - 10.00
butanedioldiglycidyl ether EC-No.: 219-371-7	2425-79-8	Xn	R20/21 R36/38 R43 R52/53	3.00 - 9.00
bisphenol A - epoxy resins, number average MW >700 - <1100	25068-38-6	Xi	R43 R36/38	1.00 - 5.00
dipentaerythritol pentaacrylate EC-No.: 262-270-8	60506-81-2	Xi	R36	1.00 - 5.00

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4. FIRST AID MEASURES

- Inhalation : Move to fresh air.
Call a physician immediately.
- Eye contact : Rinse immediately with plenty of water for at least 15 minutes.
If eye irritation persists, consult a specialist.
- Skin contact : Wash off immediately with soap and plenty of water.
If skin irritation persists, call a physician.
- Ingestion : Do not induce vomiting.
Immediately give plenty of water (if possible charcoal slurry).
Obtain medical attention.

5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray.
Dry powder.
Carbon dioxide (CO₂).
Foam.
- Extinguishing media which must not be used for safety reasons : High volume water jet.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus and protective suit.
- Further information : Burning produces obnoxious and toxic fumes.
Carbon oxides.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions : Keep away from sources of ignition - No smoking.
Avoid contact with skin, eyes and clothing.
Do not breathe vapours/dust.
- Environmental precautions : Prevent product from entering drains.
Do not contaminate surface water.
Avoid subsoil penetration.
- Methods for cleaning up : Soak up with inert absorbent material and dispose of as hazardous waste.

7. HANDLING AND STORAGE

Handling

- Advice on safe handling : Provide sufficient air exchange and/or exhaust in work rooms.
Handle and open container with care.

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Storage

Further information on storage conditions : Keep away from food, drink and animal feeding stuffs.
Keep container tightly closed.
Keep at temperatures between 2 and 40 °C.

Storage hazard class : Storage class 10, Environmentally hazardous liquids
Huntsman Advanced Materials

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Control parameters	Update	Basis
mica	12001-26-2	0.8 mg/m ³ 10 mg/m ³		GB-MEL I GB-MEL R

Engineering measures

No special precautions required.

Personal protective equipment

Respiratory protection : In case of insufficient ventilation wear suitable respiratory equipment.
Filter type AX-P2 (organic vapours, particles)

Eye protection : Tightly fitting safety goggles.

Hand protection : Material of gloves for long term application (BTT>480 min):
Butyl rubber
Ethyl Vinyl Alcohol Laminate (EVAL)
Material of gloves for short term/splash application (10 min<BTT<480 min):
Nitrile rubber
Neoprene rubber
Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US).
Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers.
Additional information can be found for instance at www.gisbau.de

Skin and body protection : long sleeved clothing

Hygiene measures : Keep away from food, drink and animal feeding stuffs.
Wash hands before breaks and immediately after handling the product.

Protective measures : Keep away from sources of ignition - No smoking.

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Avoid contact with skin, eyes and clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: paste
Colour	: beige
Odour	: slight
pH	: approx.6 - 7 at (25 °C) 1:1 in water
Boiling point	: > 200 °C
Thermal decomposition	: > 200 °C
Flash point	: > 150 °C Method: DIN 51758 (Pensky-Martens Closed Cup)
Vapour pressure	: < 0.2 Pa at 20 °C
Density	: 1.4 g/cm ³ at 25 °C
Water solubility	: at 20 °C Note: practically insoluble
Miscibility with water	: immiscible at 20 °C
Viscosity, dynamic	: at 25 °C Note: thixotropic

10. STABILITY AND REACTIVITY

Conditions to avoid	: Note: Take necessary action to avoid static electricity discharge.
Materials to avoid	: Strong acids and strong bases. Strong oxidizing agents.
Hazardous decomposition products	: Carbon oxides. Burning produces obnoxious and toxic fumes.

11. TOXICOLOGICAL INFORMATION

Acute oral toxicity	: LD50 rat Dose: > 5,000 mg/kg
Eye irritation	: irritating

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Class: 9
Packaging group: III
Risk No.: 90
ADR/RID-Labels: 9
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
contains: BISPHENOL A/F EPOXY RESIN

Sea transport

IMDG:

UN-No: 3082
Class: 9
Packaging group: III
ADR/RID-Labels: 9
MFAG:
EmS: F-A S-F
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
contains: (BISPHENOL A/F EPOXY RESIN)

Air transport

IATA-DGR:

UN/ID No.: UN 3082
Class: 9
Packaging group: III
Packing instruction (cargo aircraft): 914
Max. Qty/Pack.: 450.00 L
(999.00 = No limit)
Packing instruction (passenger aircraft): 914
Max. Qty/Pack.: 450.00 L
(999.00 = No limit)
ADR/RID-Labels: 9
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
contains: (BISPHENOL A/F EPOXY RESIN)

15. REGULATORY INFORMATION

Labelling according to EEC Directive

Labelling required

Symbol(s): : Xi Irritant
N Dangerous for the environment

R-phrase(s) : R36/38 Irritating to eyes and skin.
R43 May cause sensitization by skin contact.
R51/53 Toxic to aquatic organisms, may cause

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long-term adverse effects in the aquatic environment.

S-phrases(s) : S28 After contact with skin, wash immediately with plenty of soap and water.
S36/37/39 Wear suitable protective clothing, gloves and eye/face protection.
S61 Avoid release to the environment. Refer to special instructions/safety data sheets.

Exceptional labelling of special preparations : Contains epoxy constituents. See information supplied by the manufacturer.

Hazardous components which must be listed on the label : reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700)
bisphenol F-epoxy resin
butanedioldiglycidyl ether
EC-No.: 219-371-7

National legislation

Notification status

: EINECS yes

: TSCA yes

: DSL yes

: AICS yes

: KECI (KR) yes

: ENCS (JP) yes

: INV (CN) yes

: PICCS (PH) yes

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16. OTHER INFORMATION

List of R-phrases (Section 3)

R20/21	Harmful by inhalation and in contact with skin.
R36	Irritating to eyes.
R36/38	Irritating to eyes and skin.
R36/38	Irritating to eyes and skin.
R43	May cause sensitization by skin contact.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R52/53	Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

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All information is based on results gained from experience and tests and is believed to be accurate but is given without acceptance of liability for loss or damage attributable to reliance thereon as conditions of use lie outside our control. Users should always carry out sufficient tests to establish the suitability of any products for their intended applications. No statements shall be incorporated in any contract unless expressly agreed in writing nor construed as recommending the use of any product in conflict of any patent. All goods are supplied subject to Huntsman Advanced Materials General Conditions of Sale.

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1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

Product information

Trade name : ARALDITE 2015 HARDENER/HAERTER/DURCISSEUR

Use : Component for adhesive applications

Company : Huntsman Advanced Materials (Europe)BVBA
Everslaan 45
3078 Everberg / Belgium

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E-Mail: global_product_ehs_admat@huntsman.com

2. HAZARDS IDENTIFICATION

Irritating to eyes and skin.
May cause sensitization by skin contact.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature

Formulated polyaminoamide preparation

Hazardous components

Chemical Name	CAS-No.	Symbol(s):	R-phrase(s)	Concentration [%]
barium sulphate, natural EC-No.: 231-784-4	7727-43-7			35.00 - 50.00
diethylenetriamine EC-No.: 203-865-4	111-40-0	C	R21/22 R34 R43	3.00 - 9.00
2,4,6-tris(dimethylaminomethyl)phenol EC-No.: 202-013-9	90-72-2	Xn	R22 R36/38	1.00 - 7.00
2-piperazin-1-ylethylamine EC-No.: 205-411-0	140-31-8	C	R21/22 R34 R43 R52/53	1.00 - 5.00
2-propenenitrile polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4	Xi	R43	24.00 - 36.00

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4. FIRST AID MEASURES

- Inhalation : Move to fresh air.
Call a physician immediately.
- Eye contact : Rinse immediately with plenty of water for at least 15 minutes.
If eye irritation persists, consult a specialist.
- Skin contact : Wash off immediately with soap and plenty of water.
If skin irritation persists, call a physician.
- Ingestion : Do not induce vomiting.
Immediately give plenty of water (if possible charcoal slurry).
Obtain medical attention.

5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray.
Dry powder.
Carbon dioxide (CO₂).
Foam.
- Extinguishing media which must not be used for safety reasons : High volume water jet.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus and protective suit.
- Further information : Burning produces obnoxious and toxic fumes.
Carbon oxides.
Nitrogen oxides.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions : Keep away from sources of ignition - No smoking.
Do not breathe vapours/dust.
Avoid contact with skin, eyes and clothing.
- Environmental precautions : Prevent product from entering drains.
Do not contaminate surface water.
Avoid subsoil penetration.
- Methods for cleaning up : Soak up with inert absorbent material and dispose of as hazardous waste.

7. HANDLING AND STORAGE

Handling

- Advice on safe handling : Provide sufficient air exchange and/or exhaust in work rooms.

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Handle and open container with care.

Storage

Further information on storage conditions : Keep away from food, drink and animal feeding stuffs.
Keep container tightly closed.
Keep at temperatures between 2 and 40 °C.

Storage hazard class : Storage class 12, Liquids, not dangerous
Huntsman Advanced Materials

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Control parameters	Update	Basis
diethylenetriamine	111-40-0	4.3 mg/m ³		GB-OES 8H
barium sulphate, natural	7727-43-7	10 mg/m ³ 4 mg/m ³		GB-MEL I GB-MEL R

Engineering measures

No special precautions required.

Personal protective equipment

Respiratory protection : In case of insufficient ventilation wear suitable respiratory equipment.
Filter type AX-P2 (organic vapours, particles)

Eye protection : Tightly fitting safety goggles.

Hand protection : Material of gloves for long term application (BTT>480 min):
Butyl rubber
Ethyl Vinyl Alcohol Laminate (EVAL)
Material of gloves for short term/splash application (10 min<BTT<480 min):
Nitrile rubber
Neoprene rubber
Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US).
Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers.
Additional information can be found for instance at www.gisbau.de

Skin and body protection : long sleeved clothing

Hygiene measures : Keep away from food, drink and animal feeding stuffs.
Wash hands before breaks and immediately after handling the

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product.

Protective measures : Keep away from sources of ignition - No smoking.
Avoid contact with skin, eyes and clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form : paste

Colour : cream

Odour : amine-like

Boiling point : > 200 °C

Thermal decomposition : > 200 °C

Flash point : > 100 °C
Method: DIN 51758 (Pensky-Martens Closed Cup)

Vapour pressure : < 49 Pa
at 20 °C

Density : 1.4 g/cm³
at 25 °C

Water solubility : at 20 °C
Note: practically insoluble

Miscibility with water : immiscible
at 20 °C

Viscosity, dynamic : at 25 °C
Note: thixotropic

10. STABILITY AND REACTIVITY

Conditions to avoid : Note: Take necessary action to avoid static electricity discharge.

Materials to avoid : Strong acids and strong bases.
Strong oxidizing agents.

Hazardous decomposition products : Burning produces obnoxious and toxic fumes.
Carbon oxides.
nitrogen oxides (NO_x)

11. TOXICOLOGICAL INFORMATION

Acute oral toxicity : LD50 rat
Dose: > 5,000 mg/kg

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Eye irritation : irritating
rabbit

Skin irritation : irritating
rabbit
dermal

Sensitization : Causes sensitization.
guinea pig
dermal

12. ECOLOGICAL INFORMATION

Elimination information (persistence and degradability)

Biodegradability : Result: Not readily biodegradable.

Ecotoxicity effects

Further information on ecology

Additional ecological information : Avoid subsoil penetration.
Prevent product from entering drains.
Do not contaminate surface water.

13. DISPOSAL CONSIDERATIONS

Product : Waste Key Number: 070204
Must be incinerated, when in compliance with local regulations.

Container : Empty containers can be landfilled after cleaning, when in compliance with the Environmental Protection (Duty of Care) Regulations 1991.

14. TRANSPORT INFORMATION

Land transport

ADR:

Regulation: Not dangerous goods

RID:

Regulation: Not dangerous goods

Sea transport

IMDG:

Regulation: Not dangerous goods

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Air transport

IATA-DGR:

Regulation: Not dangerous goods

15. REGULATORY INFORMATION

Labelling according to EEC Directive

Labelling required

Symbol(s):	: Xi	Irritant
R-phrase(s)	: R36/38 R43	Irritating to eyes and skin. May cause sensitization by skin contact.
S-phrase(s)	: S26 S36/37/39	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Wear suitable protective clothing, gloves and eye/face protection.
Hazardous components which must be listed on the label	: diethylenetriamine EC-No.: 203-865-4	

National legislation

Notification status

: EINECS yes

: TSCA yes

: DSL yes

: AICS yes

: KECI (KR) yes

: ENCS (JP) yes

Ident-No: ARALDITE 2015 HARDENER/HAERTER/DURCISSEUR

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: INV (CN) yes

: PICCS (PH) yes

16. OTHER INFORMATION

List of R-phrases (Section 3)

R21/22	Harmful in contact with skin and if swallowed.
R22	Harmful if swallowed.
R34	Causes burns.
R36/38	Irritating to eyes and skin.
R43	May cause sensitization by skin contact.
R52/53	Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

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1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

Product information

Trade name : ARALDITE 2015

Use : 2-Component adhesive system

Company : Huntsman Advanced Materials (Europe)BVBA
Everslaan 45
3078 Everberg / Belgium

Telephone : +41619661599
Telefax : +41619661589
Emergency telephone number : +32 35 751 234 (in France ORFILA : +33(0)145425959)

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E-Mail: global_product_ehs_admat@huntsman.com

2. HAZARDS IDENTIFICATION

Refer to SDS for individual components of the pack.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature

Working pack (preparation)

4. FIRST AID MEASURES

General advice : Refer to SDS for individual components of the pack.

5. FIRE-FIGHTING MEASURES

Further information : Refer to SDS for individual components of the pack.

6. ACCIDENTAL RELEASE MEASURES

Additional advice : Refer to SDS for individual components of the pack.

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7. HANDLING AND STORAGE

Storage

Further information on storage conditions : Keep at temperatures between 2 and 40 °C.
Storage hazard class : Storage class 10, Environmentally hazardous liquids
Huntsman Advanced Materials

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Control parameters	Update	Basis
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Personal protective equipment

Protective measures : Refer to SDS for individual components of the pack.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form : paste
Flash point : > 100 °C
Method: DIN 51758 (Pensky-Martens Closed Cup)
Density : 1.4 g/cm³
at 20 °C
Miscibility with water : immiscible
at 20 °C

10. STABILITY AND REACTIVITY

Hazardous decomposition products : Refer to SDS for individual components of the pack.

11. TOXICOLOGICAL INFORMATION

Acute toxicity (other route) : Remarks: Refer to SDS for individual components of the pack.

12. ECOLOGICAL INFORMATION

Ecotoxicity effects

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Further information on ecology

13. DISPOSAL CONSIDERATIONS

Product : Waste Key Number: 070208
Must be incinerated, when in compliance with local regulations.

Container : Empty containers can be landfilled after cleaning, when in compliance with the Environmental Protection (Duty of Care) Regulations 1991.

14. TRANSPORT INFORMATION

Land transport

ADR:

UN-No: 3082
Class: 9
Classification code: M6
Packaging group: III
Risk No.: 90
ADR/RID-Labels: 9
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
contains: BISPHENOL A/F EPOXY RESIN

RID:

UN-No: 3082
Class: 9
Packaging group: III
Risk No.: 90
ADR/RID-Labels: 9
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
contains: BISPHENOL A/F EPOXY RESIN

Sea transport

IMDG:

UN-No: 3082
Class: 9
Packaging group: III
ADR/RID-Labels: 9
MFAG:
EmS: F-A S-F
Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
contains: (BISPHENOL A/F EPOXY RESIN)

Air transport

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IATA-DGR:

UN/ID No.:	UN 3082
Class:	9
Packaging group:	III
Packing instruction (cargo aircraft):	914
Max. Qty/Pack.: (999.00 = No limit)	450.00 L
Packing instruction (passenger aircraft):	914
Max. Qty/Pack.: (999.00 = No limit)	450.00 L
ADR/RID-Labels:	9
Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
contains:	(BISPHENOL A/F EPOXY RESIN)

15. REGULATORY INFORMATION

Labelling according to EEC Directive

Labelling required

Symbol(s):	: Xi N	Irritant Dangerous for the environment
R-phrases(s)	: R36/38 R43 R51/53	Irritating to eyes and skin. May cause sensitization by skin contact. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
S-phrases(s)	: S26 S36/37/39 S61	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Wear suitable protective clothing, gloves and eye/face protection. Avoid release to the environment. Refer to special instructions/safety data sheets.
Exceptional labelling of special preparations	: Contains epoxy constituents. See information supplied by the manufacturer.	
Hazardous components which must be listed on the label	: reaction product: bisphenol A-(epichlorhydrin); epoxy resin (number average molecular weight < 700) bisphenol F-epoxy resin diethylenetriamine EC-No.: 203-865-4	

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National legislation

Notification status

- : TSCA yes
- : AICS yes
- : DSL yes
- : INV (CN) yes
- : PICCS (PH) yes
- : EINECS yes
- : ENCS (JP) yes
- : KECI (KR) yes

16. OTHER INFORMATION

The provision of Safety Data Sheets comes under Regulation 6 of CHIP (CHIP is the recognised abbreviation for the Chemicals Hazard Information and Packaging Regulations). This is an addition to the Health and Safety at Work Act 1974. Users of products supplied by Huntsman Advanced Materials should take appropriate measures to ensure working practices are in accordance with the Control of Substances Hazardous to Health Regulations (COSHH).

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