

# P38

## Polyester Filler

### Description

ISOPON P38 polyester filler is a two component chemical paste used for the filling of holes and imperfections in surfaces such as steel and GRP. ISOPON P38 has been specially formulated for the professional user and combines good filling and smooth spreading properties together with ease of sanding.

### Surface preparation and instructions for use

ISOPON P38 polyester filler can be used on the following surfaces:-

Bare steel - degrease and abrade with P80 paper.

Original paint surfaces (with the exception of thermoplastic acrylics) - degrease and abrade with P180 paper.

### Mixing ratio

100 parts by weight ISOPON P38 polyester filler

2 parts by weight ISOPON hardener for polyester fillers.

The exact mixing ratio is not critical, although over or under catalyzation may affect the gel time. Excess hardener will not significantly speed up the gel time and could lead to bleed through and bleaching problems when over-painting.

### Pot life

Once mixed, 4-5 mins. at 20°C with 2% hardener.

### Tools

Mixing board, filler knife, plastic or rubber spatula.

### Drying time

Sandable after 20 mins.at 20°C.

### Over-painting

ISOPON P38 polyester filler can be over-painted with most paint systems.

Product codes

60 ml (Small Tube Kit) STK/38

120 ml (Large Tube Kit) LTK/38

100 ml (Blister Pack) BLIS/38

600 ml (Small Paste Kit) P38/S

600 ml (Paste Kit) P38/1

1.2 litres (Paste Kit) P38/2

2.25 litres (Paste Kit) P38/4

3.5 litres (Paste Kit) P38/L

600 ml (Bag) P38/BS

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